

Residential Air Conditioning and Heat Pump Response to Voltage Disturbances

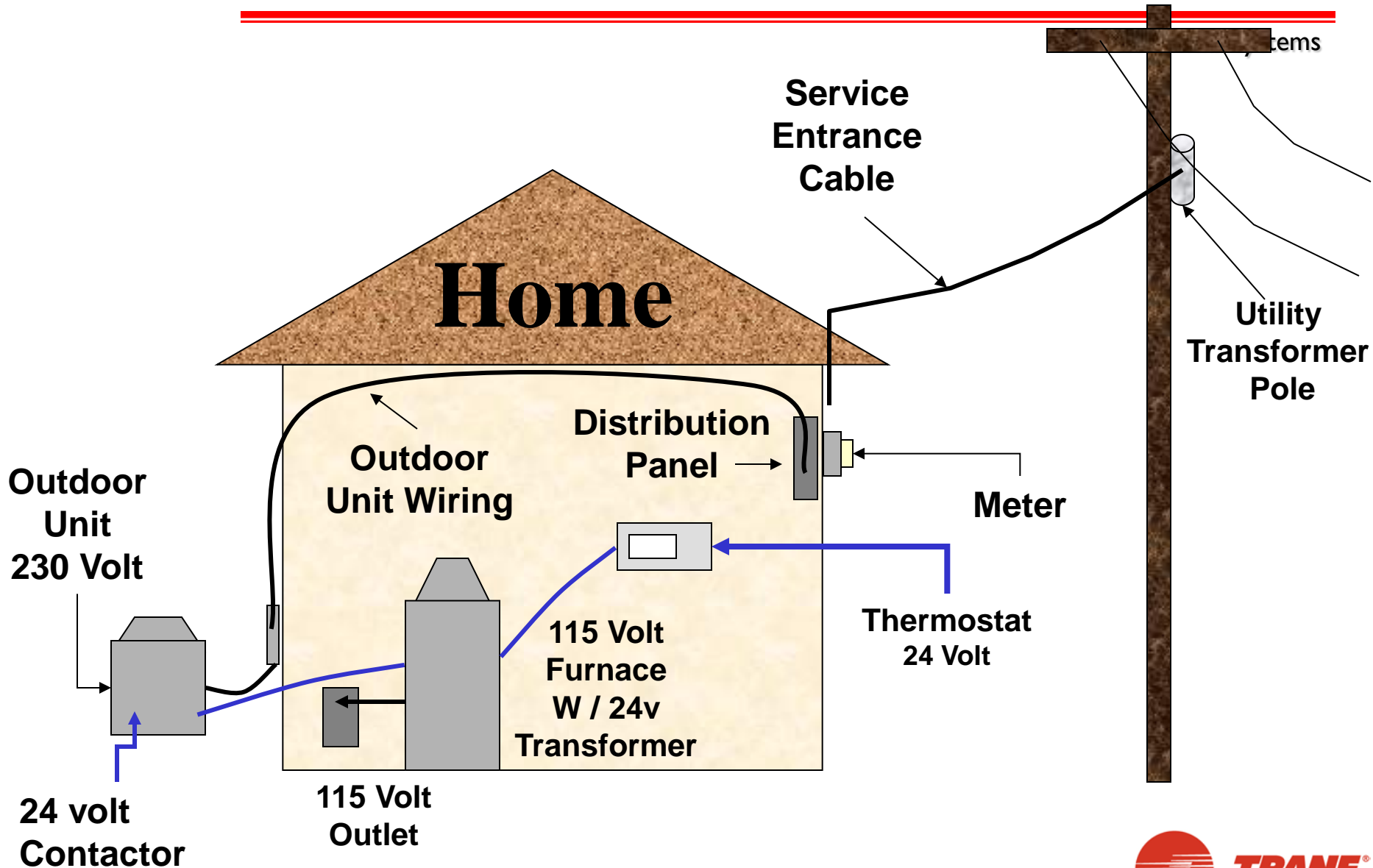
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**Leader Advanced Controls Development
Trane Residential**

April 22, 2008



Residential Air Conditioning



Air Conditioning Stall Criteria

Residential Systems

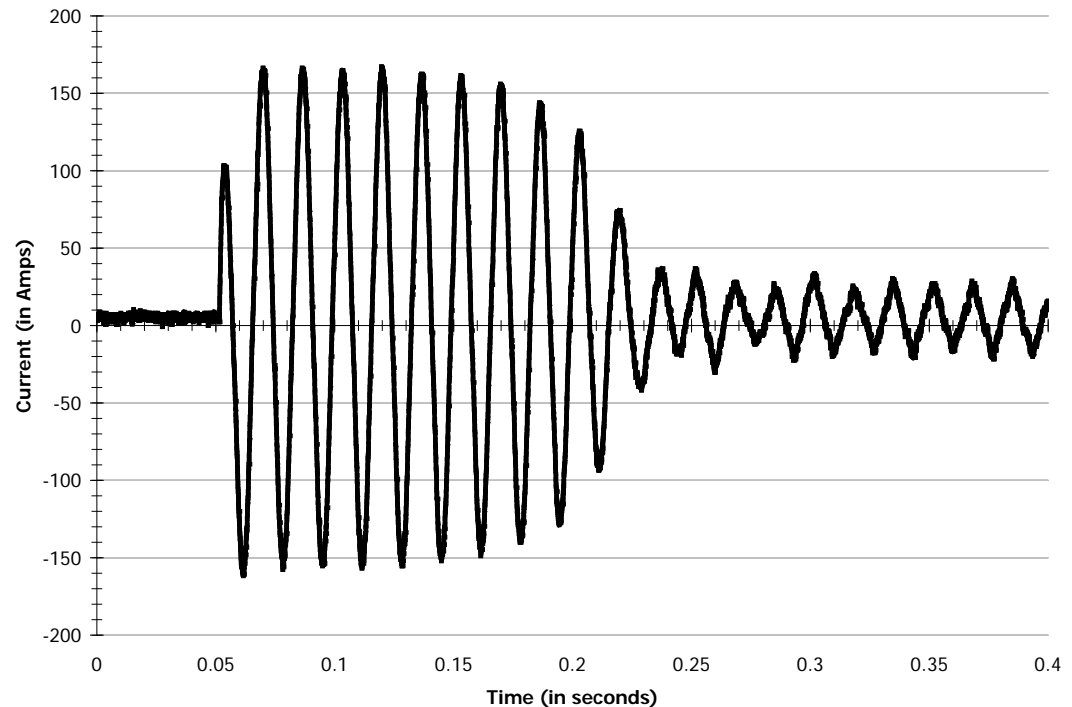
- **Factors that effect a compressor stall condition**
 - ◆ Line voltage directly maps to motor torque
 - ◆ Higher the line voltage the higher the motor torque
 - ◆ Power Disturbance – Brown out condition - Compressor Stall
 - ◆ Probability increases with power interruption time
 - ◆ Probability increases with the percent voltage decrease
 - ◆ Differential pressure (DP)
 - ◆ DP increases in with outdoor temperature, (Heating or Cooling)
 - ◆ DP increases with system overcharging, coil blockage, age
 - ◆ Equalization of DP must occur to allow compressor to start
 - ◆ Time delay relays are applied to insure equalization improving starting after power interruption.
 - ◆ Compressor rotating inertia
 - ◆ Varies with different types of compressors and motors.
 - ◆ Compressor motor start kit application
 - ◆ Start kit increases starting torque
 - ◆ May assist during short brown out conditions



Background

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- Residential air conditioners and heat pumps use electric motors driven compressors.
- During startup, the compressor motor draws high current from the power distribution system, which typically lasts for five to fifteen cycles.



Above is the startup current of a 4-ton Heat Pump Compressor.

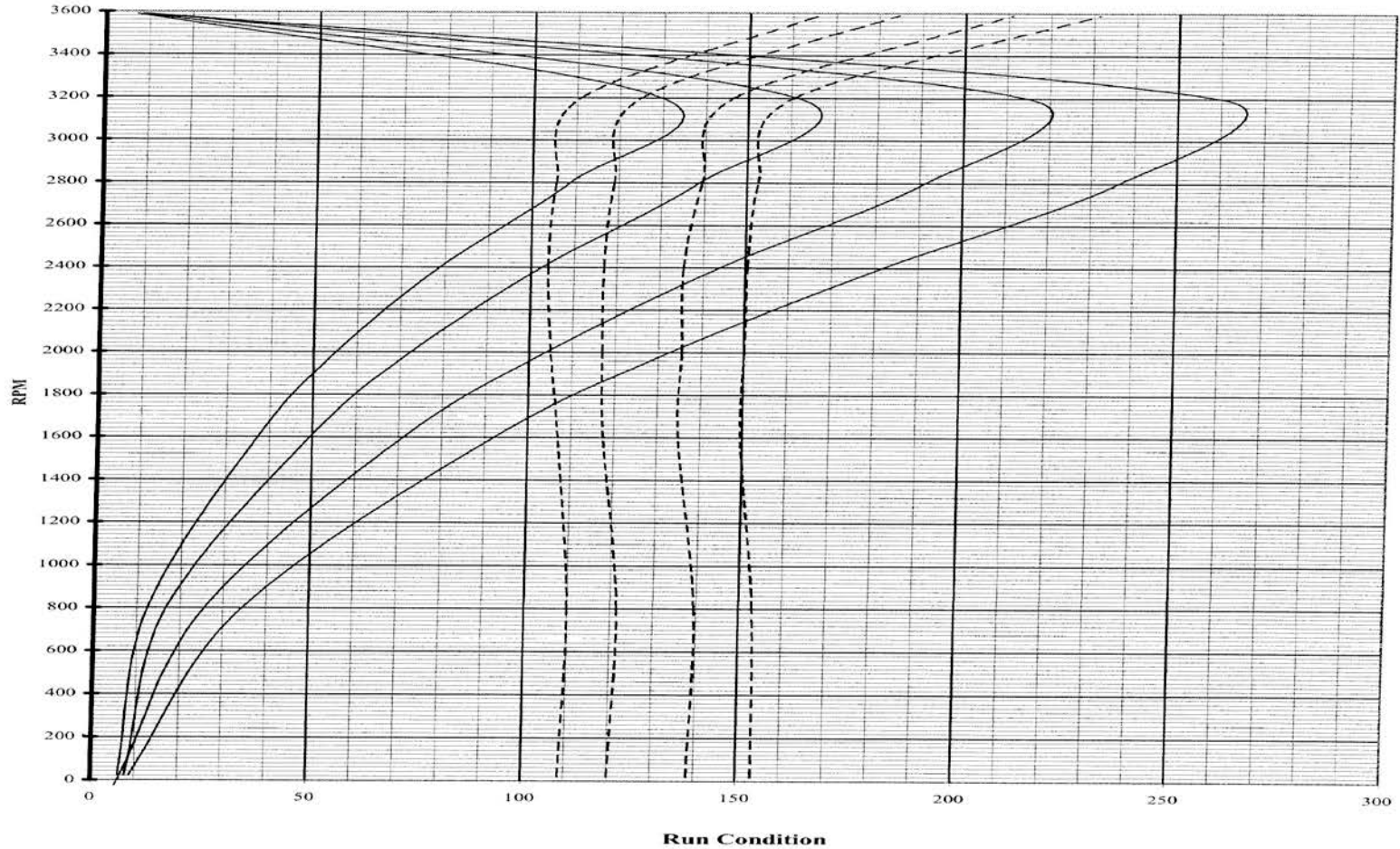
A.O. SMITH ELECTRICAL PRODUCTS COMPANY

C63205

GP303-EF1

Model: SA3882	EPTS: 0443003A	Crun: 30	Cstart: 0
Date: 1/13/2005	WTS: 0443003	— TS	---- IS (50X)
Customer: TRANE TYLER		Voltage → 1 2 3 4 5 →	→ → → → →

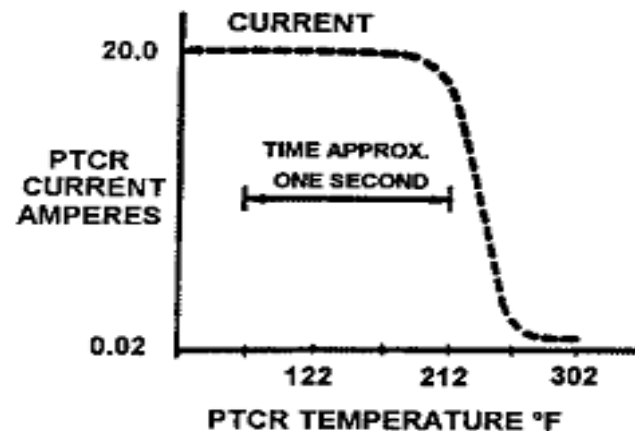
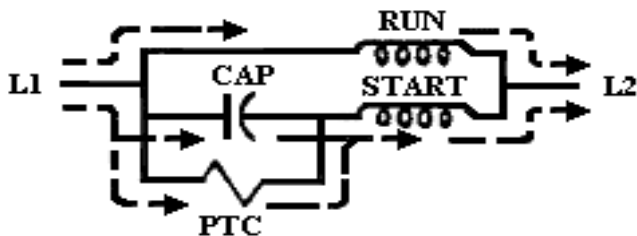
Voltage → 180 200 230 253 →



Compressor Start Assist Techniques

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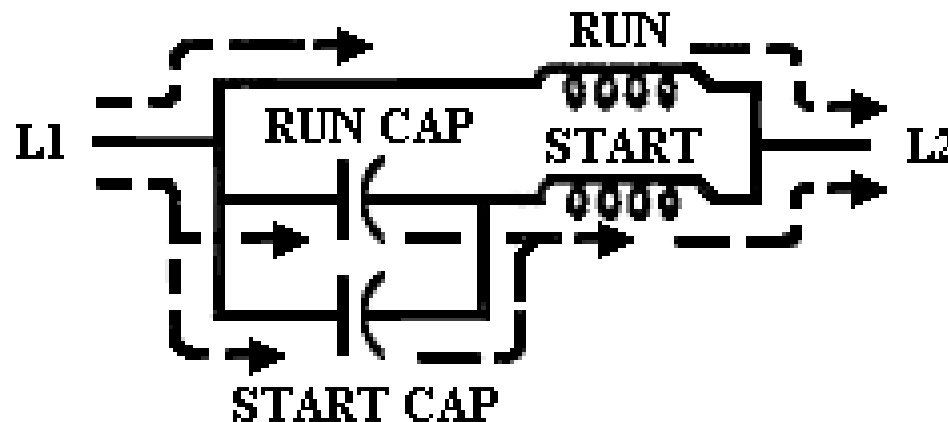
- For PSC motor driven compressors, there are two primary techniques used to increase the starting torque:
 1. Positive Temperature Coefficient (PTC) Thermistors
 2. Start Relay / Capacitors
- PTC thermistors are connected in parallel with the run capacitor as shown in the diagrams below.
- Start-assist products are sometimes used to reduce the start time thus reducing potential voltage flicker issues in residential HVAC systems.



Compressor Start Assist Techniques

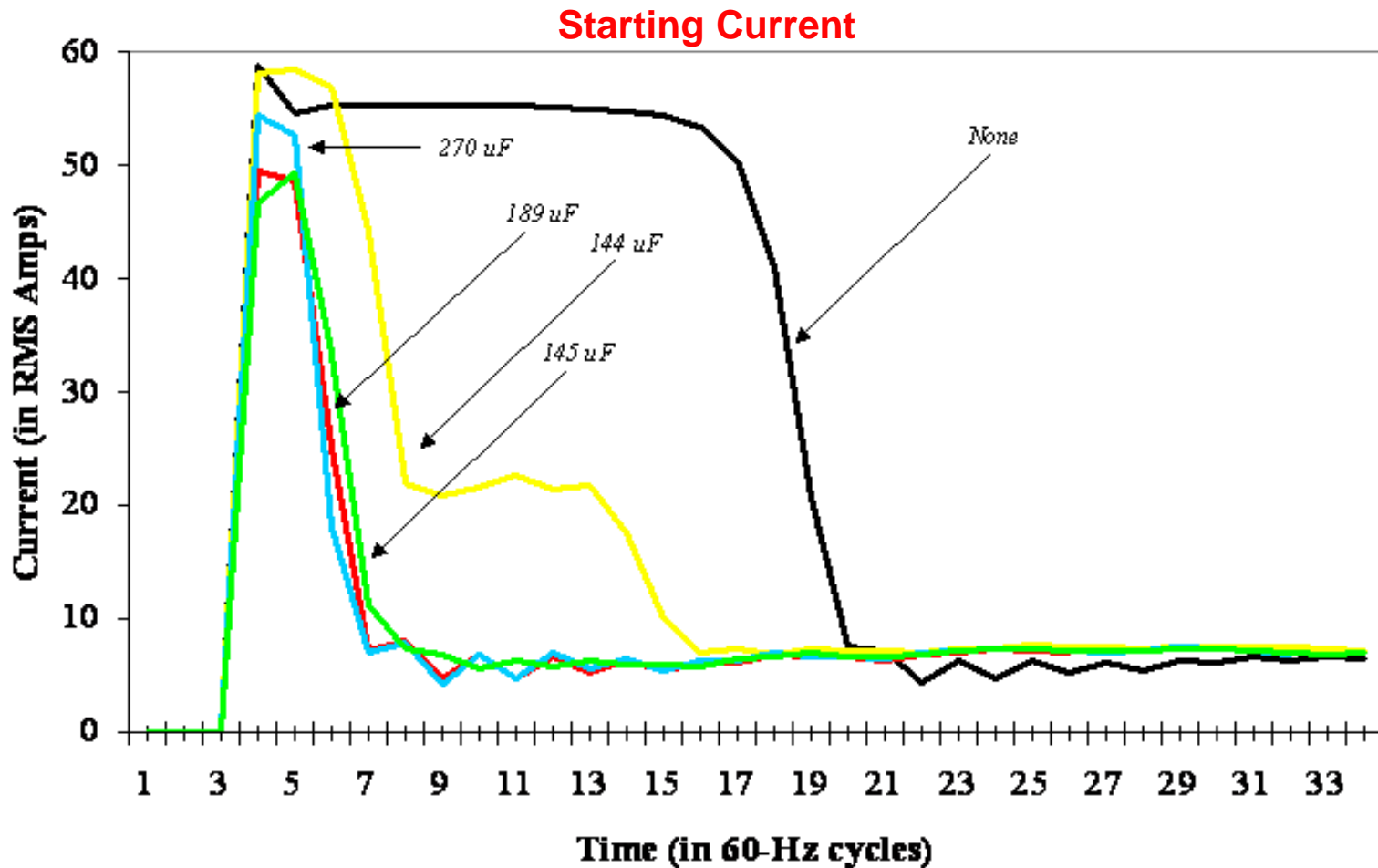
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- Start Capacitors increase starting torque
 - ◆ Start capacitors are controlled by start relays or Potential (voltage sensing) relays
 - ◆ Start relays sense the compressor start winding voltage
 - ◆ As load increases the start winding voltage decreases
 - ◆ The start winding voltage decreases as speed decreases
 - ◆ At high load conditions and low line voltage conditions the start relay may connect the start capacitor to increase torque



Compressor start time

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Short Cycle Protection

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- Short cycle protection devices sense power interruption of the 24 volt power and inhibit compressor operation for a fixed period. (example 5-7 minutes).
- HVAC manufactures include short cycle protection in custom controls.
- Electronic thermostats may provide power interruption short cycle protection.
- Drop out sensing time varies from device to device. Optimum power off sensing time was selected at 50 msec or 3 line cycles.

Short Cycle Protection

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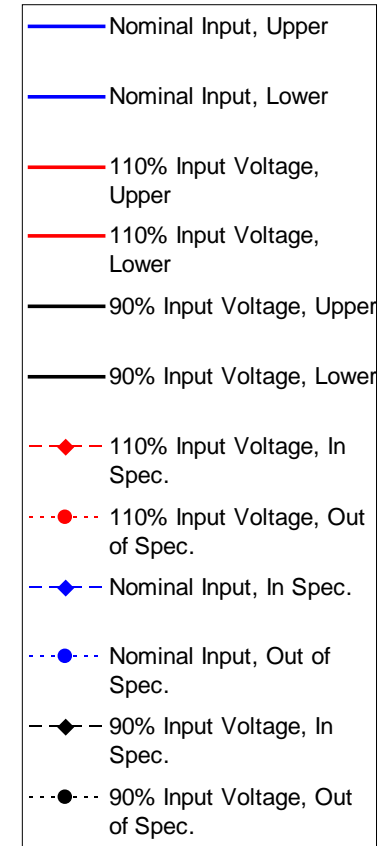
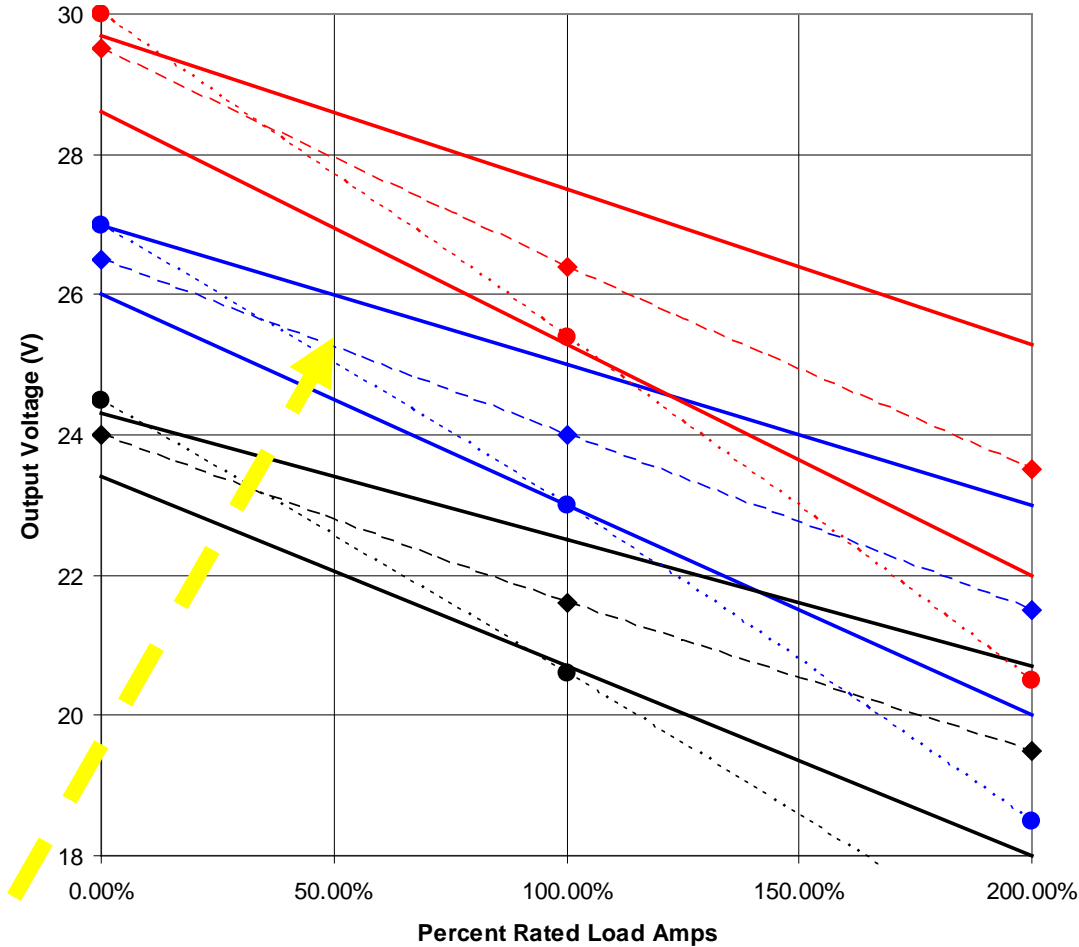
- Controls sensing interruption time is easy but sensing voltage drop is problematic.
 - ◆ Short cycle protection devices sense power interruption of the 24 volt power. Optimum sense time 50msec or 3 line cycles.
 - ◆ Most HVAC controls do not sense the 230 volt line voltage. (UL, safety, and spacing concerns)
 - ◆ Sensing 24 volt control voltage does not map to line voltage very well. Transformer NEMA curves allows 23 to 26 volts with 230 or 115 volts input depending on load.
 - ◆ The normal operating range for 24 volt AC controls is 18 to 30 Volts AC including thermostats with various hold up times.
- Nuisance trips are a big concern for customer comfort and equipment reliability.



Control Transformer Regulation

NEMA ST-2, Standard Regulation Curves, Upper and Lower Bounds
Sample Output Curves, In Spec. and Out of Spec.

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Relays and Contactors for Compressors

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- A contactor or relay provides switching for compressor power.
- Typical contactors have 24 volt AC coils.
- Pick-up voltage is typically 75% of rated voltage or 18 volts maximum for a 24 volt nominal coil
- Drop out voltages vary and are typically 25-60% of rated voltage or for a 24 volt coil 6-15 volts.
- Some contactors are powered directly from the thermostat and some newer systems and heat pumps have a time delay associated with other controls.
- Assuming a 50% loaded typical 24 volt class II control transformer delivers approx. 6% higher voltage than nominal.
- AC line voltage for pick-up would be $75\% - 6\% = 69\%$ 159/230v
- AC line voltage for drop-out would be 19-54% 44-124v



EPRI Voltage Disturbance Occurrence

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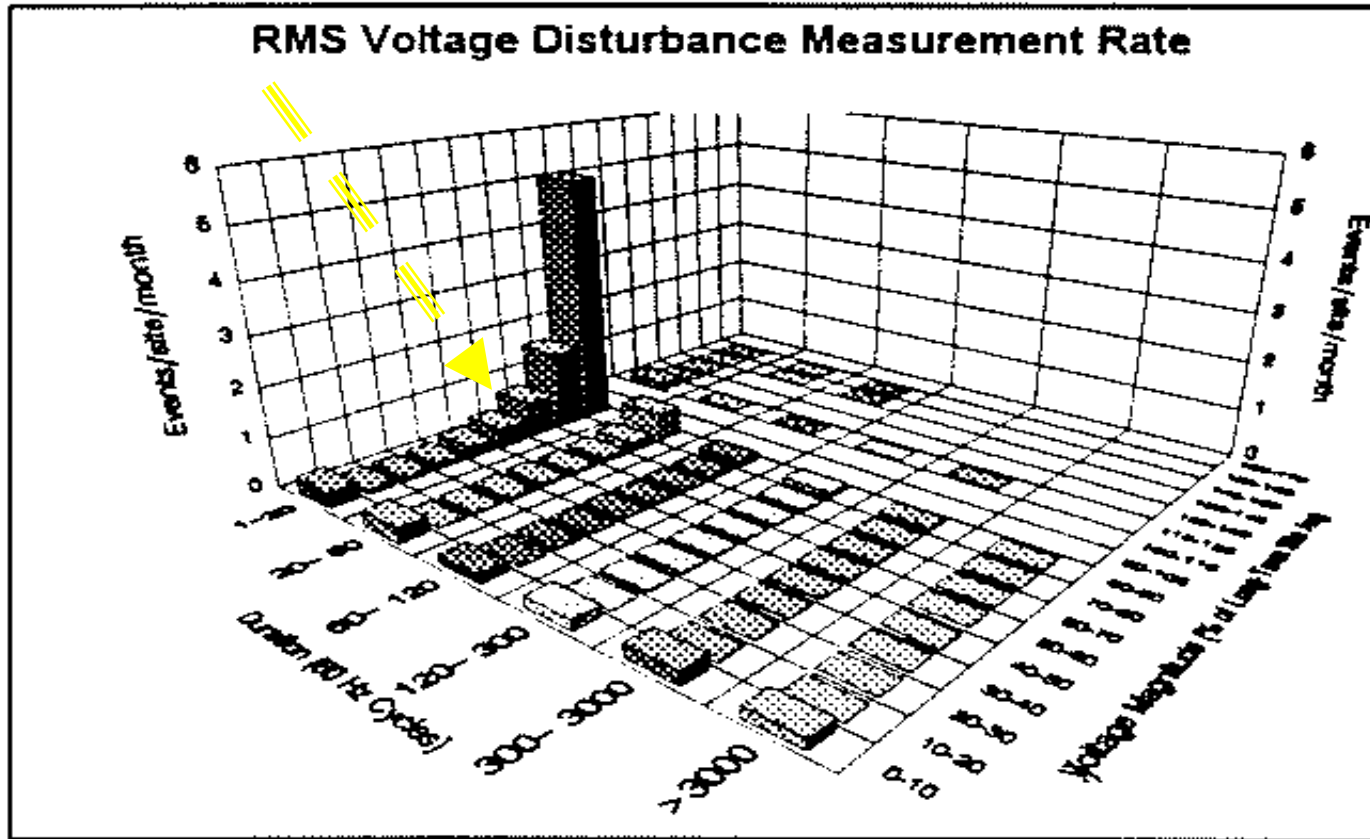


Figure 4: Two-variable histogram of the voltage magnitude and duration of all RMS Variations measurements, normalized on a per site per month basis; all EPRI monitors - 1/6/93 to 1/6/94

Conclusions

- The residential HVAC compressor protection system relies on the motor overload for primary protection and has shown to be a reliable system.
- Existing Air Conditioners and heat pumps over 3-5 years old may not have any short cycle protection.
- Electro mechanical thermostats have no short cycle protection.
- Electronic thermostats provide short cycle protection (various methods)
- Some new equipment has short cycle protection that detects only the loss of power.
- Existing controls are 24 volts and do not directly sense line voltage.
- The very large installed base of equipment dictates a field installed solution to be effective.
- The solution should monitor line voltage and provide a off delay with random restarts. This control feature could be added to load management controls.

